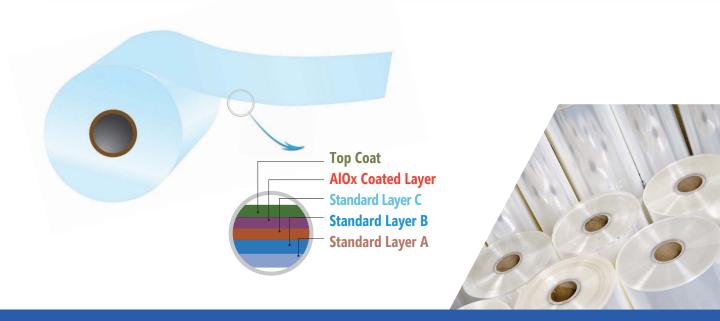


AlOx Coated PETLAR[™]

SRF's range of transparent Hi-Barrier Films







Top coated AlOx PETLAR is a co-extruded bi-axially oriented AlOx coated polyester film which offers excellent barrier for oxygen and water vapour along with superior transparency for see through.

The film consists of high clarity BOPET film as base substrate onto which a very thin layer of AlOx is deposited at our state-of-the-art vacuum

web metallisation technology which ensures uniform deposition across web using precise process controls. The AlOx deposited film is then top coated with protective top coat in our dust free production facility using specially designed coating technology which ensures minimal loss of barrier during further processing of film.



AlOx Coated PETLAR

Barrier Performance

Excellent oxygen and moisture barrier

AlOx PETLAR exhibits a very high barrier to oxygen and water vapour. The typical values are:

Oxygen transmission rate: <0.7 cc/m2/24 hrs **Water vapour transmission rate:** <0.7 g/m2/24 hrs

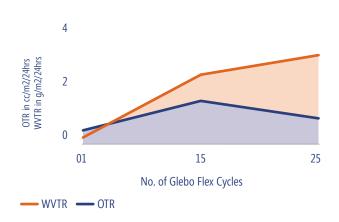
Minimal impact of temperature and humidity on barrier

Top coated AlOx PETLAR shows negligible loss of barrier when subjected to temperature and humidity variations

Top coated to prevent barrier loss due to flexing

Top coating prevents any barrier loss when laminate made using AlOx PETLAR is subjected to strain during handling and package transit

Flex resistance of AlOx laminate1



1. Laminate Structure: 12 mic AlOx//Printing with Vinyl Ink// PU based Adhesive 2 GSM//50 mic PE

Measurements:

OTR as per ASTM D 3985 [at 23°C, 50% RH (cc/m²/day)] WVTR as per ASTM F 1249 [at 38°C, 90% RH (g/m²/day)]

Clarity & Transparency

- » Clear visibility of packed product
- » Enables optical inspection/scanning and metal detection during packaging process







Processability

Excellent processability

AlOx PETLAR has shown excellent ink adhesion and can be used in 2 ply laminate structures as well thus avoiding additional barrier layer. The film when processed multiple times for slitting, printing and lamination has reported minimal loss of barrier when tested under standard conditions

Suitable for retort

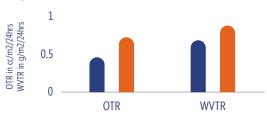
Retortable variant of AlOx PETLAR is also available which can be used in retort, hot fill and pasteurisation applications. The film has shown minimal loss of barrier when tested for retort at 121 deg C for 30 minutes

Laminate Structure: 12 mic AlOx//Printing with Vinyl Ink//PU based Adhesive 2 GSM//50 mic PE

Measurements:

OTR as per ASTM D 3985 [at 23°C, 50% RH (cc/m²/day)] WVTR as per ASTM F 1249 [at 38°C, 90% RH (g/m²/day)]

Barrier Performance of Top Coated AlOx



■ Top Coated AlOx Film ■ Laminate1

Retort Performance of Top Coated AlOx Laminate*



*Retort Conditions: 121 deg C for 30 mins

Applications

Functional Applications:

- » Reverse Print Applications
- » Microwave Applications
- » Retort Applications

Products:

- » Cheese » Dry Fruits
- Meat » Cereals
- » Dried Meat Snacks





DISCLAIMER: